

## **BENCH YOKE VISES**

 Yoke and base made of strong, dependable iron. Hardened alloy steel jaws and convenient pipe rest and bender included.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std.
			in.	mm	lb.	kg	Pack
40080	21	Bench Yoke Vise	1/8 - 2	3 - 50	8¾	4	1
40090	23		1/8 - 3	3 - 80	19¾	9	
40100	25		1/8 - 4	3 - 100	273/4	12.6	
40110	27		1/8 - 6	3 - 150	65	29.6	



## **PORTABLE CHAIN AND YOKE VISES**

- Light, strong, portable post-chain vise fits any shape or kind of post.
- Model 640 features a tray for an oil can, plus a handy pipe bender.
- Portable yoke vise easily attaches to plank, workbench or post.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std.
			in.	mm	lb.	kg	Pack
40125	39	Portable Kit Yoke Vise	1/8 - 21/2	3 - 65	15½	7	4
40170	640	Top Screw Post Chain Vise	1/8 - 5	3 - 125	231/2	10.7	



## **PIPE WELDING VISES**

- Made of durable performance-proven material and designed to resist strain, heat and warping during tacking.
- Machined swivel nuts and pins, together with special chain screws, give smooth and trouble-free assembling of the vise onto pipe.



Straight Pipe Welding Vice

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std.
			in.	mm	lb.	kg	Pack
40220	461	Straight Pipe Welding Vise	1/2 - 8	15 - 200	15½	7	
40225	462	Angle Pipe Welding Vise	1/2 - 12	15 - 300	18%	8.4	4
40230	463	Elbow Pipe Welding Vise	2½ - 8	65 - 200	14	6.4	
40235	464	Flange Pipe Welding Vise			17 <sup>1</sup> / <sub>4</sub>	7.8	



